

Work Order ID 108480

November-08-13 2:55:24 PM

108480

Page 1

Item ID: D4595-150-13

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Sealant Tape (13' Long)

Start Date: 10/17/13 Start Qty: 40.00

40

Cust Item ID:

Required Date: 10/17/13 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

D4595 A

100

0.00

100

Packaging

DAS
6
9-89

40

13/11/8

Packaging

Memo

0.00

Packaging

Cut to length as per dwg

110

QC6- Inspect dimensions to drawing

0.00

DAS
27
9-89

110

QC

Memo

0.00

13/11/8

Quality Control

40

120

Identify as per dwg & Stock Location 51505 0.00

120

Packaging

Memo

0.00

Packaging

****EXPIRATION DATE

N/A

40

13/11/8

DAS
6
9-89

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November-08-13 2:55:24 PM

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Page 2

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Required Date: 10/17/13 Req'd Qty: 40.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Quality Control

Memo

INDICATE EXPIRY DATE ON LOT MAINTENANCE

0.00

ME
13-11-11

Picklist Print

November-08-13 2:55:28 PM

Page 1 / 1

Work Order ID: 108480

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Parent Item: D4595-150-13

D4595-150-13

Parent Item Name: Sealant Tape (13' Long)

Start Date: 10/17/13

Required Date: 10/17/13

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:I 13.06.26 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4595-150		Manufactured	No			100	f	75.0000	13	548			
D4595-150									**				
Sealant Tape										DAS 6 9-89			107528-500
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		75							
				108290		75							

